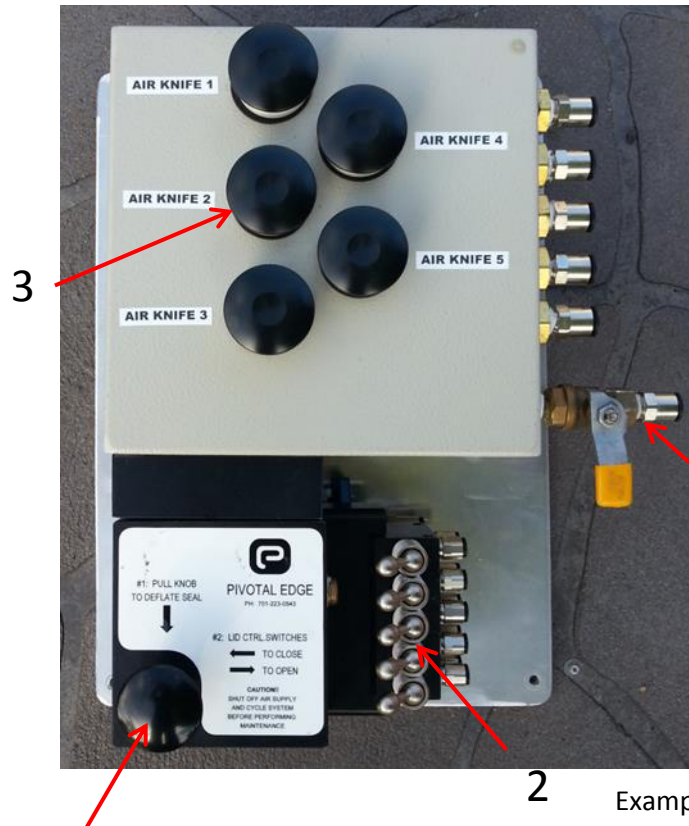


Operation procedure for Manual air knife control box



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KEY

1. Control box knob, deflate and inflate seal.
2. Hatch open / close switch, open and close the hatch.
3. Air knife button , hold down to operate air knife.
4. Shut off valve, isolation of air knife from main air
5. Air knife outlet connectors
6. Main air in connection

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Example featured is of a 5 hatch control

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**AIR KNIFE BUTTON MUST BE HELD DOWN UNTIL THE HATCH IS CLOSED
RELEASING THE BUTTON WILL STOP AIR FLOW**



OPERATION OF PIVOTAL EDGE MANUAL AIR KNIFE:

1. PULL PIVOTAL EDGE CONTROL BOX KNOB TO DEFLATE SEAL
2. ONCE SEAL IS DEFLATED
3. FLICK SWITCH ON CONTROL BOX FOR THE HATCH YOU WANT OPENED
4. COMMENCE LOADING
5. ONCE LOADING THROUGH THAT HATCH IS COMPLETE
6. FLICK SWITCH BACK AND HOLD DOWN THE AIR KNIFE BUTTON UNTIL THE UNIT IS CLOSED
7. IF YOU WISH TO SWEEP THE UNIT AGAIN FLICK THE SWITCH TO OPEN THE HATCH, THEN FLICK BACK TO CLOSE WHILE HOLDING THE AIR KNIFE BUTTON DOWN UNTIL THE HATCH IS CLOSED AGAIN
8. THIS ACTION CAN BE COMPLETED MULTIPLE TIMES UNTIL THE UNIT IS CLEAN
9. ONCE ALL HATCHES ARE CLEANED AND CLOSED
10. PUSH DOWN THE CONTROL KNOBS TO RESEAL THE HATCHES

**NOTE: ONLY ONE AIR KNIFE SHOULD BE OPERATED AT A TIME
DO NOT OPERATE AIR KNIFE WHEN UNIT IS OPENING**

